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MELSEC Medoc - invalid Nam file. Thank you both, rpoet and Rich. I know it's off topic, but I have an issue with Medoc and wonder if you have encountered something similar: I tried to open the project I have (.prg, .nam and .hdr files for PLC F2-40RM) with Medoc v1.64b and v2.41. Both versions say that the .NAM file is invalid.

John Ridley provides comprehensive information on usage, design and programming for the Mitsubishi FX range of programmable logic controllers, in this step-by-step, practical guide. Professional engineers working with Mitsubishi PLCs, as well as students following courses focusing on these devices, will find this book to be an essential resource for this popular PLC family. Numerous worked examples and assignments are included, to reinforce the practical application of these devices, widely used in industry. Fully updated throughout from coverage of the FX PLC to now cover the FXN PLC family from Mitsubishi, John Ridley also focuses on use of the Fx2N - the most powerful and diverse in function of this PLC group. The second edition contains advanced topics along with numerous ladder diagrams and illustrative examples. A hands-on approach to the programming, design and application of FX PLC based systems Programmed using GX Developer software - used worldwide for the whole range of the FX PLC family Covers Ladder Logic tester - the GX-developer simulator that enables students and designers to test and debug their programs without a PLC

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The aim of this book is to provide the engineering technician with a sound working knowledge of PLC operation, with a minimum of unnecessary theoretical background. Particularly suitable for BTEC students.

Instrumentation and automatic control systems.

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Now that there's software in everything, how can you make anything secure? Understand how to engineer dependable systems with this newly updated classic In Security Engineering: A Guide to Building Dependable Distributed Systems, Third Edition Cambridge University professor Ross Anderson updates his classic textbook and teaches readers how to design, implement, and test systems to withstand both error and attack. This book became a best-seller in 2001 and helped establish the discipline of security engineering. By the second edition in 2008, underground dark markets had let the bad guys specialize and scale up; attacks were increasingly on users rather than on technology. The book repeated its success by showing how security engineers can focus on usability. Now the third edition brings it up to date for 2020. As people now go online from phones more than laptops, most servers are in the cloud, online advertising drives the Internet and social networks have taken over much human interaction, many patterns of crime and abuse are the same, but the methods have evolved. Ross Anderson explores what security engineering means in 2020, including: How the basic elements of cryptography, protocols, and access control translate to the new world of phones, cloud services, social media and the Internet of Things Who the attackers are – from nation states and business competitors through criminal gangs to stalkers and playground bullies What they do – from phishing and carding through SIM swapping and software exploits to DDoS and fake news Security psychology, from privacy through case-of-use to deception The economics of security and dependability – why companies build vulnerable systems and governments look the other way How dozens of industries went online – well or badly How to manage security and safety engineering in a world of agile development – from reliability engineering to DevSecOps The third edition of Security Engineering ends with a grand challenge: sustainable security. As we build ever more software and connectivity into safety-critical durable goods like cars and medical devices, how do we design systems we can maintain and defend for decades? Or will everything in the world need monthly software upgrades, and become unsafe once they stop?

Steenkamp introduces the global brand value chain and explains how brand equity factors into shareholder value. The book equips executives with techniques for developing strategy, organizing execution, and measuring results so that your brand will prosper globally. What sets strong global brands apart? First, they generate more than half their revenue and most of their growth outside their home market. Secondly, their brand equity is responsible for a massive percentage of their firm's market value. Third, they operate as single brands everywhere on the planet. We find them in B2C and B2B industries, among large and small companies, and among established companies and new businesses. The stewards of these brands have a set of skills and knowledge that sets them apart from the typical corporate marketer. So what's their secret? In a world that is globalizing, but not yet globalized, how do you build a powerful global brand that resonates universally but also accommodates local nuances? How do you ensure that it is dynamic and flexible enough to change at market speed? World-class marketing expert Jan-Benedict Steenkamp has studied global brands for over 25 years on six continents. He has distilled their practices into eight tools that you can start using today. With case studies from around the world, Steenkamp's book is provocative and timely. Global Brand Strategy speaks to three types of B2C and B2B managers: those who want to strengthen already strong global brands, those who want to launch their brands globally and get results, and those who need to revive their global brand and stop the bleeding.

Management, Quality, Quality assurance systems Quality and Management

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